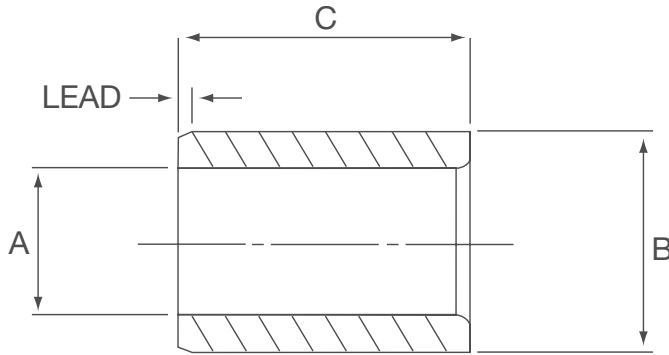


Plain Jig Bushes – Metric

BS 1098 PT. 2 1977/ISO 4247/DIN 179A



KEY FEATURES

- / Hardened from 58 to 62 RC
- / F7 ID drill limits
- / OD ground to suit H6 limits
- / Radius for easy drill entry
- / Lead for easy drill bush location

ORDERING INSTRUCTIONS

- / Nitrided bushes for longer life can be supplied.
- / State: Qty, Type, Bore Size and Length
- / Example: 5, PP15E 10mm

NOTES

- See page 33 for table showing ISO Limits for Jig Bushes and standard bore sizes. *(Also Reamer Limits.)
- / Bushes with a bore size above 48mm may not be stock items.
- / Price and delivery on application.
- / Some overlap sizes available from stock.



A Dia. F7 Limits (Drills) *Limits (Reamers)		B Dia. n6 Limits	Length C and Bush Reference					
From	Up to		Short		Long		Extra Long	
			C	Ref.	C	Ref.	C	Ref.
-	1	3	6	PP3A	9	PP3C	-	-
1.05	1.8	4	6	PP4A	9	PP4C	-	-
1.85	2.6	5	6	PP5A	9	PP5C	-	-
2.65	3.3	6	8	PP6B	12	PP6E	16	PP6F
3.4	4	7	8	PP7B	12	PP7E	16	PP7F
4.1	5	8	8	PP8B	12	PP8E	16	PP8F
5.1	6	10	10	PP10D	16	PP10F	20	PP10H
6.1	8	12	10	PP12D	16	PP12F	20	PP12H
8.1	10	15	12	PP15E	20	PP15H	25	PP15J
10.1	12	18	12	PP18E	20	PP18H	25	PP18J
12.1	15	22	16	PP22F	28	PP22K	36	PP22N
15.25	18	26	16	PP26F	28	PP26K	36	PP26N
18.25	22	30	20	PP30H	36	PP30N	45	PP30R
22.25	26	35	20	PP35H	36	PP35N	45	PP35R
26.25	30	42	25	PP42J	45	PP42R	56	PP42S
30.25	35	48	25	PP48J	45	PP48R	56	PP48S
35.50	42	55	30	PP55L	56	PP55S	67	PP55T
42.50	48	62	30	PP62L	56	PP62S	67	PP62T
48.50	55	70	30	PP70L	56	PP70S	67	PP70T
56	63	78	35	PP78M	67	PP78T	78	PP78W
64	70	85	35	PP85M	67	PP85T	78	PP85W
71	78	95	40	PP95P	78	PP95W	105	PP95Y
79	85	105	40	PP105P	78	PP105W	105	PP105Y
86	95	115	45	PP115R	89	PP115X	112	PP115Z
96	105	125	45	PP125R	89	PP125X	112	PP125Z

All dimensions in millimetres