







ORDERING INSTRUCTIONS

/ State: Qty, Ref. and Thread.

NOTES

These detachable lock screws consist of a separate hardened bush held in place by a socket head screw, because of this they are easier to fit and replace than

the solid conventional type lock screw listed above. Further, the hardened bush can be held against the slip bush and used as a simple jig for locating the screw.





These jigs locate the lock screw position accurately and quickly. The spigot fits a bore the same inside diameter as the corresponding liner.

B&T Ref.		A	В	C	D	E		To suit Bushes Nos.
LSA	5/16"	BSF UNC Whit	3/8"	.135"	5/8"	3/8"	For use when Flush Fitting Liner is used.	RPS1 to RPS5
LSC	3/8"	BSF UNC Whit	5/8"	.197"	3/4"	7/16"	For use when Flush Fitting Liner is used.	RPS6 and RPS7
LSD	5/16"	BSF UNC Whit	3/8"	.260"	5/8"	3/8"	For use when Headed type Liner is used with Head Proud.	RPS1 to RPS5
LSF	3/8"	BSF UNC Whit	5/8"	.322"	3/4"	7/16"	For use when Headed type Liner is used with Head Proud.	RPS 6 and RPS7

DETACHABLE LOCK SCREWS

B&T Ref	A	В	C	D	E		To suit Bushes Nos.
						For use when	RPS1
DLSA	5/8"	5/16"	.135"	3/8"	2 BA	Flush Fitting	to
						Liner is used.	RPS5
DLSC			.197"	7/16"	1/4" Whit	For use when	RPS6
	3/4"	3/8"				Flush Fitting	and
						Liner is used.	RPS7
						For use when Headed	RPS1
DLSD	5/8"	5/16"	.260"	3/8"	2 BA	type Liner is used	to
						with Head Proud.	RPS5
DLSF			3/8" .322"	7/16"	1/4" Whit	For use when Headed	RPS 6
	3/4"	3/8"				type Liner is used	and
						with Head Proud.	RPS7

LOCK SCREW LOCATING JIG

Jig Ref.	LJ1	LJ2	LJ3	LJ4	LJ5	LJ6	LJ7
Suitable for Bushes	RPS1	RPS2	RPS3	RPS4	RPS5	RPS6	RPS7