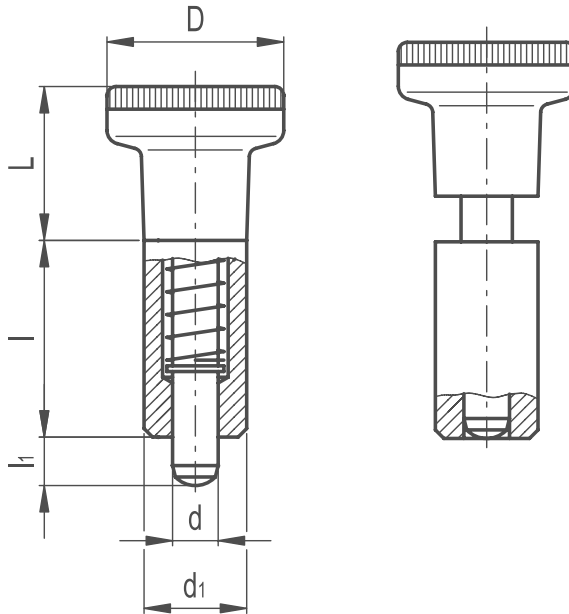


Indexing Plungers

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POSITIONING & MACHINE ELEMENTS



/ Plain body

Black-oxide steel, welding quality.

/ Plunger

Black-oxide steel with hardened end.

Suggested matching hole in G7 tolerance.

/ "Push / Pull" knurled knob

High resilience polyamide based (PA) technopolymer, black colour, matte finish. Resistant to solvents, oils, greases and other chemical agents.

APPLICATIONS

Indexing plungers are especially designed for assembly by means of welding.



Part Reference							Spring Pressure	
	$d \pm 0.02$	L	$d_1 \pm 0.02$	D	l	l_1	Preload (N~)	Max. load (N~)
IPW1-3272	5	18	12	21	22	5	7	16
IPW2-3272	6	22.5	14	25	26	6	6.5	15
IPW3-3272	8	27	18	31	34	8	12	31