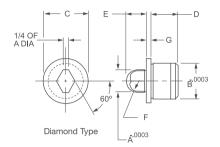
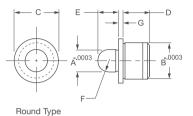
Location Pins



Bullet Nose Pins







KEY FEATURES

- / Precision ground location system
- / Case hardened
- / Black oxide finish
- / Concentric to .0005" TIR
- / INCH and Metric sizes

APPLICATION

Bullet Nose Pins come in two different forms, round BNR or diamond (relieved) BNP. Bullet Nose Pins are used with a mating bush BNPL to create an accurate alignment and locating system. Using a relieved diamond pin maintains accuracy in alignment but prevents binding of the work pieces. For simple installation the OD of the pin and the bush are exactly the same to allow for one pass boring of the holes in both plates. The pins head and body are concentric to .0005 TIR.

ORDERING INSTRUCTIONS

When ordering identify the diameter of the pin required and select the part number from the chart below. Example: BNR4998



If you cannot find what you are looking for, Boneham can manufacture special sizes and materials to specification.





INCH

Part No.		Dimensions									
Round Pin	Diamond Pin	A 0003		B 0003		C	D	E	F	G	Mating Liner
		NOMINAL	ACTUAL	NOMINAL	ACTUAL						Part No.
BNR2499	BNP2499	1/4	0.2499	13/32	0.4078	9/16	3/8	7/32	1/8	1/16	BNPL2501
BNR3124	BNP3124	5/16	0.3124	1/2	0.5017	5/8	3/8	9/32	5/32	1/16	BNPL3126
BNR3748	BNP3748	3/8	0.3748	5/8	0.6267	3/4	1/2	11/32	3/16	1/16	BNPL3751
BNR4998	BNP4998	1/2	0.4998	3/4	0.7518	7/8	1/2	13/32	1/4	1/16	BNPL5001
BNR7498	BNP7498	3/4	0.7498	1	1.0018	1+1/8	3/4	9/16	3/8	1/8	BNPL7502
BNR9998	BNP9998	1	0.9998	1+3/8	1.3771	1+1/2	3/4	3/4	1/2	1/8	BNPL1000

METRIC

Part No.		Dimensions							I Market 1944
Round Pin	Diamond Pin	A -0.0003	B -0.0003	C	D	E	F	G	Mating Liner Part No.
BNRM600	BNDPM600	6mm	10mm	13mm	9mm	6mm	3mm	2mm	BNPLM600
BNRM800	BNDPM800	8mm	12mm	15mm	9mm	7mm	4mm	2mm	BNPLM800
BNRM1000	BNDPM1000	10mm	15mm	18mm	11mm	9mm	5mm	2mm	BNPLM1000
BNRM1200	BNDPM1200	12mm	18mm	22mm	11mm	10mm	6mm	2mm	BNPLM1200